STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

BLADES: Stationary blades are .081" thk. (nominal) extruded

aluminum 6063-T52/T6 alloy. Adjustable blades are .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy.

Blades are approximately 4½" on centers.

LOUVER FACE: Full width sill with head and blades contained

within jambs. Concealed mullion with continuous length

stationary blade.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. Zinc plated machined steel. The pivot is locked to the $5\!\!\!/\!\!\!/\,^{8}$ " dia. aluminum linkage rod by a $1\!\!\!/\!\!\!/\,^{4}$ - 20 set screw

with epoxy locking patch.

BEARINGS: Celcon bearing material so there will be no metal to metal

scraping.

SHAFTS: .50" dia. aluminum "Pin-Lock" rod.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade and polycarbonate jamb seals. Standard stainless steel at jambs required on painted louvers.

SCREEN: (When indicated, in a removable frame)

½" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁹/₁₆ aluminum mesh, .011" dia., -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

OPTIONS

Finishes - Enamels, Epoxies, etc.

Other screens available.

Actuators - Electric, Pneumatic, Manual, etc.

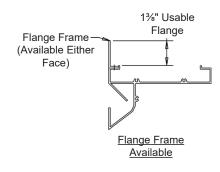
NOTES

1. Nominal deductions will be made to the opening size given.

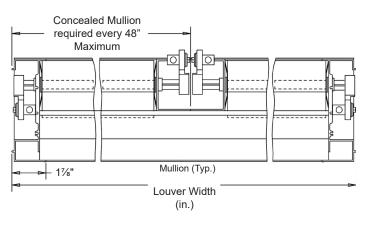
2. Approximate shipping weight is 5.0 lbs./sq.ft.

LOUVER SIZES

Min Panel	Max Single Panel			
12"W x 16"H	96"W x 72"H			



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Louver Height

(in.)

41/3

Not to scale

* Visible Mullion required every 96" maximum.

Item #	Qty	Width	Height	Width	Height	Mullion	Туре	Location			ONAL STATE	
		Openir	ng Size	Louver Size		Mullion	Screens				<u>Union Made</u>	
Arch. / Eng. :						EDR:		ECN:		Job:		
Contractor:												
Pr	oject:					Date:		DWN:		DWG:		



